

## Input data

|                       |       |            |
|-----------------------|-------|------------|
| System of measurement |       | Metric     |
| Input type            |       | Gear motor |
| Input speed           | [rpm] | 1400       |
| Output speed          | [rpm] | 31.25      |
| Ratio (i=)            |       | 44.8       |
| Frequency             | [Hz]  | 50         |
| Input options         |       | IEC        |
| Requested input power | [kW]  | 1.1        |
| Service factor        |       | 1.1        |
| Rated Power P1        | [kW]  | 1.18       |

## Output data

**Gear unit** **M TA 80/70 B3 10 44.8 90 B14 AC 28 MT 1.1 kW 90 S4 B14 X3**

|                     |                     |                          |
|---------------------|---------------------|--------------------------|
| Type                |                     | TA - Worm speed reducers |
| Input type          |                     | M                        |
| Size                |                     | 80/70                    |
| Ratio (i=)          |                     | 44.8                     |
| Gearbox ratio       |                     | 7.00                     |
| Pre-stage ratio     |                     | 6.40                     |
| Input flange        |                     | B14                      |
| Input speed         | [rpm]               | 1400                     |
| Output speed        | [rpm]               | 31.25                    |
| Rated output torque | [Nm]                | 268.93                   |
| Service Factor      |                     | 1.1                      |
| Efficiency          |                     | 0.8                      |
| Inertia moment      | [kgm <sup>2</sup> ] | 0.000263                 |

### Gear unit configuration

|                     |                     |
|---------------------|---------------------|
| Output shaft        | Hollow output shaft |
| Fixing              | Universal           |
| Version             | B3                  |
| Attachment position | 10                  |

### Output radial and axial loads

|                                   |     |      |
|-----------------------------------|-----|------|
| Ball bearings output radial load  | [N] | 4900 |
| Taper bearings output radial load | [N] | 6550 |
| Ball bearings output axial load   | [N] | 980  |
| Taper bearings output axial load  | [N] | 1310 |

### Accessories

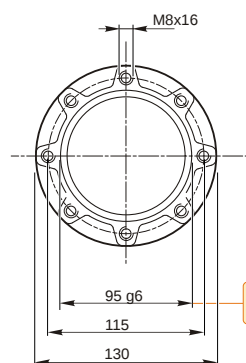
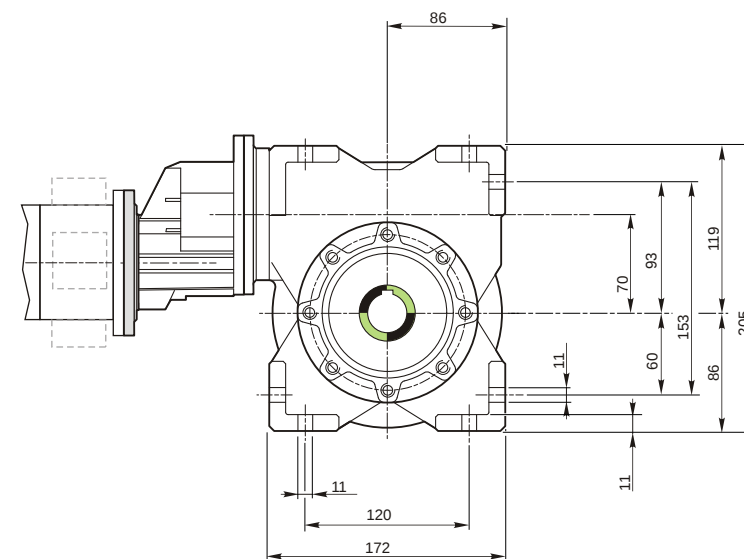
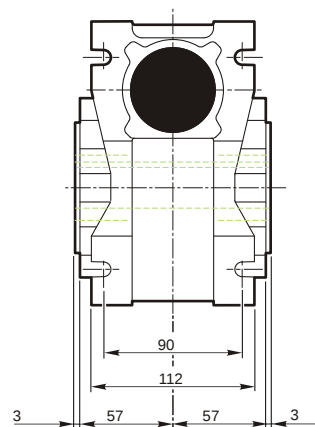
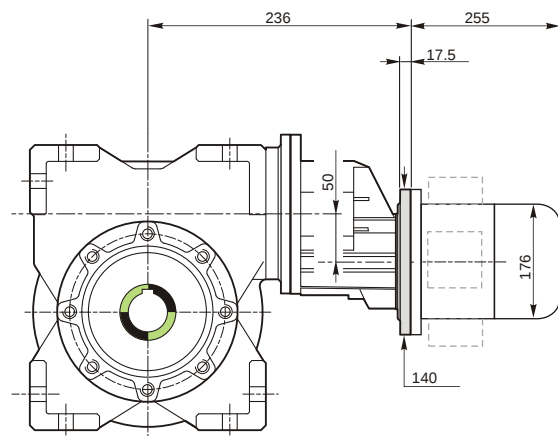
|                     |       |
|---------------------|-------|
| Hollow output shaft | AC 28 |
|---------------------|-------|

## Electric motor

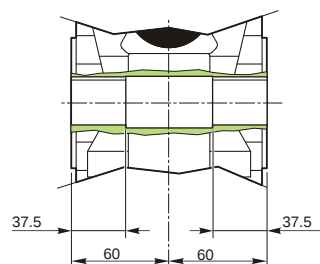
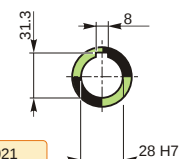
|       |      |       |
|-------|------|-------|
| Size  |      | 90 S4 |
| Poles |      | 4     |
| Power | [kW] | 1.1   |

### Electric motor configuration

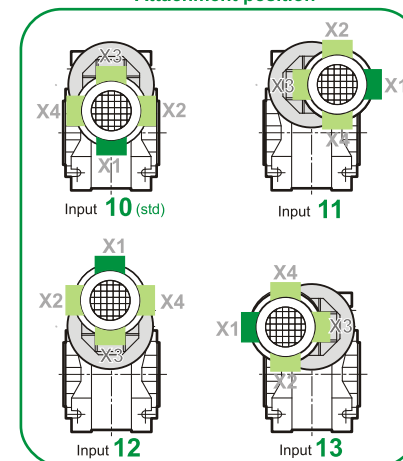
|                       |     |
|-----------------------|-----|
| Motor flange          | B14 |
| Terminal box position | X3  |



*Hollow output shaft*



**Attachment position**



**M TA 80/70 B3 10 44.8 90 B14 AC 28 MT 1.1 kW 90 S4 B14 X3**

## Mounting positions

B3

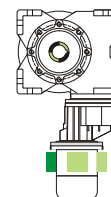
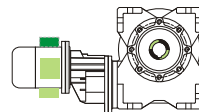
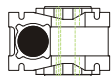
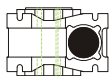
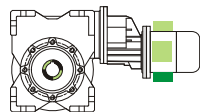
B6

B7

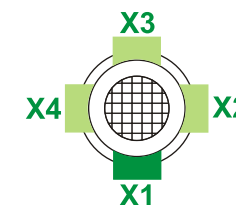
B8

V5

V6



Terminal box position



0.1

1

2 1

0.35

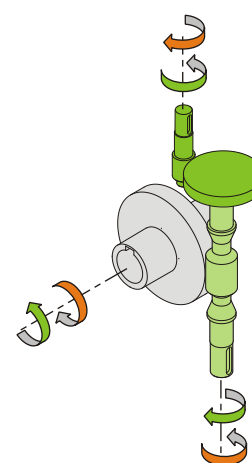
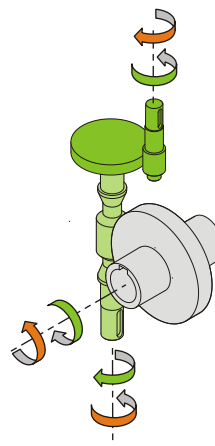
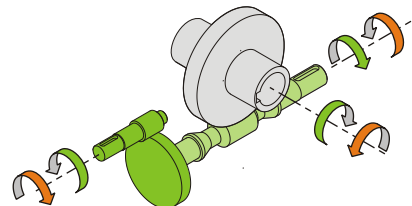
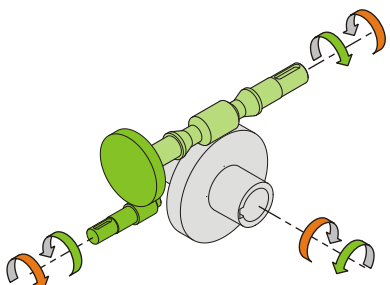
2



Oil quantity [litres]

Lubricant type: Long life synthetic oil ISO VG320

## Direction of rotation



## Weight

|                     |    |
|---------------------|----|
| Gear unit [kg]      | 13 |
| Electric motor [kg] | 12 |

## Gearing data

|                  |         |
|------------------|---------|
| Axial module     | 3.9     |
| Number of starts | 4       |
| Lead angle       | 26° 51' |
| Pressure angle   | 20°     |

## Backdriving

Static back-driving  
Quick back-driving  
Dynamic back-driving

**M TA 80/70 B3 10 44.8 90 B14 AC 28 MT 1.1 kW 90 S4 B14 X3**